



3 Four Plcs Typ. Wrap Corners

NOTE: Weld #2
Weld 4 Sides Typ.

ID	Qty	Title
C	1	0.125 x 5 x 5 Aluminum Sheet
B	4	0.125 x 4 x 4 Aluminum Sheet
A	1	0.125 x 6 x 6 Aluminum Sheet

ALL PROCESSES TO BE COMPLETED WITH THE MATERIALS PROVIDED

1. TACK COMPLETE ASSEMBLY IN ANY POSITION
2. WELDING TO BE COMPLETED WITH PLATE A FLAT TO THE TABLE
3. ALL VERTICAL WELDS TO BE UPHILL
4. NO POST CLEANING

2016 California SkillsUSA Welding Contest

TITLE
GTAW College

SIZE
A



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES