



CONTESTANT COUPON

CONTESTANT ID: _____

MATERIALS

NO.	DESCRIPTION
2	3/8" X 2" X 6"
2	3/8" X 3" X 6"
1	1/4" 3" ANGLE

PROCEDURE:

WELD	POSITION
1	4F, OVERHEAD E6010
2	2F, HORIZONTAL E7024
3	3F, VERTICAL UP E6010
4	3F, VERTICAL UP E7018
5	4F, OVERHEAD E7018
6	2F, HORIZONTAL E7018

NOTE: ALL WELDS SINGLE PASS

EXCEPTION: WELD 3 MAY BE SINGLE ROOT W/SINGLE COVER, OR SINGLE ROOT W/TWO COVERS.

SMAW TIME:	45 MINUTES
DATE: FEB. 3RD 2007	SCALE: NTS
DWG. NO. SMAW #1	DRAWN BY: B.W.T.
MATERIALS: MILD STEEL	

2016 Regional SKILLSUSA SMAW WELDING CONTEST